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Today

- •Silos / Basics
- Overview of Design
- Issues with Interstices





Silo Storage

• Essential for elevators, processing

 Productivity depends on reliable storage





Today

Behavior Basics

- Design Considerations
 - Interstices

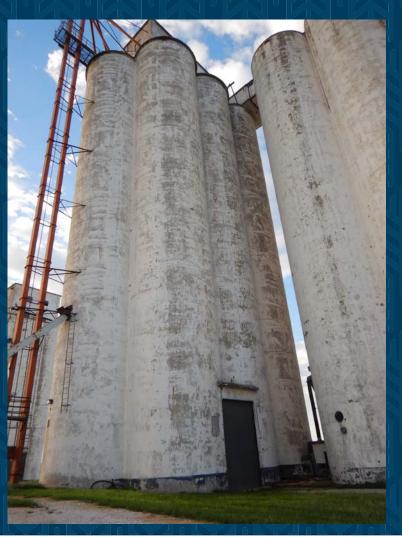
Inspection - preventative

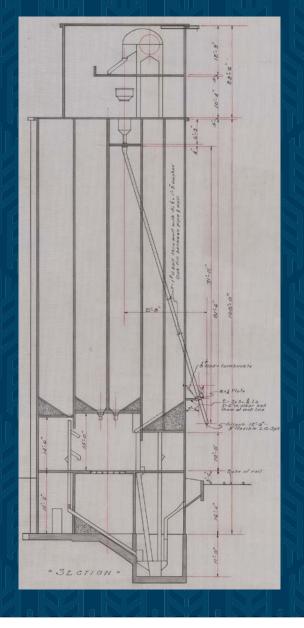




Silos 101

- Roof
- Walls
- Hopper / Reclaim
- Foundation
- Interstices

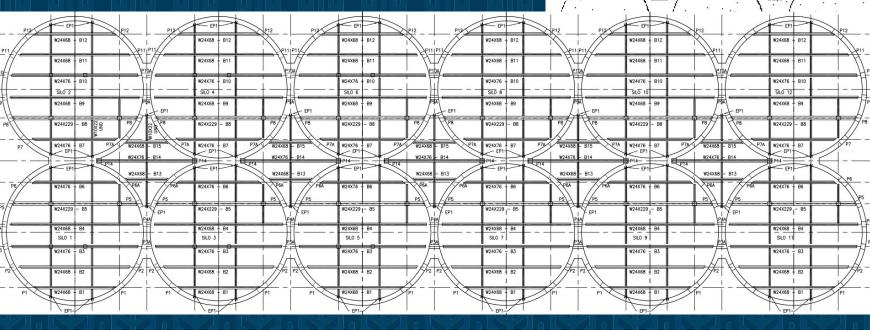


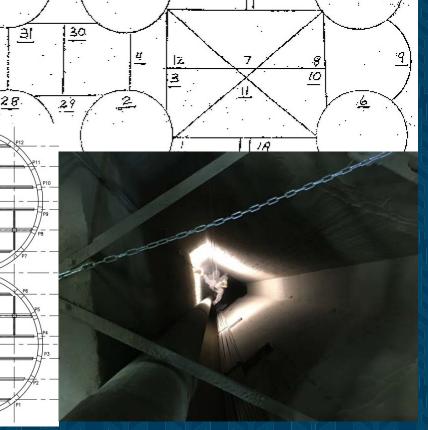




20

- Flat Walls
- Curved Walls





4.1

CAR DUMP

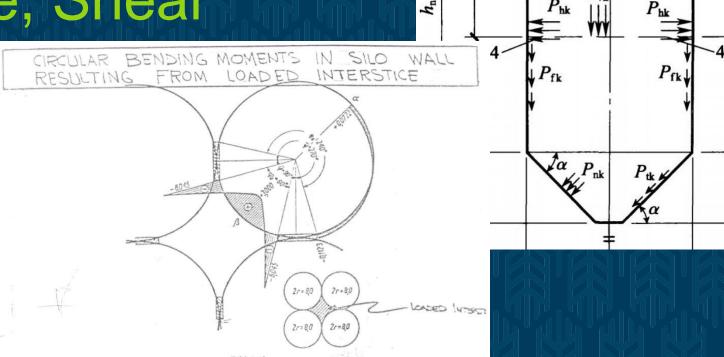


• Silo

No / min Flexure, Shear

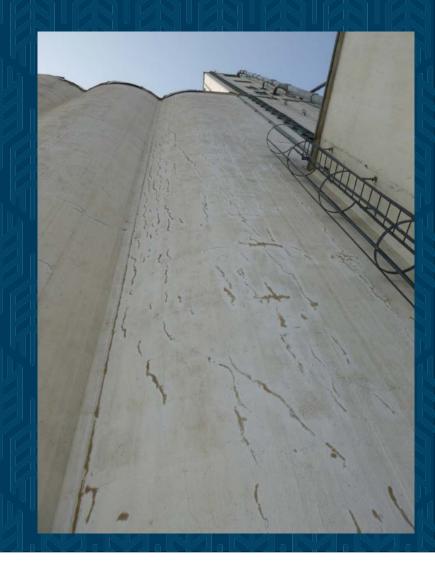
Interstice

• Flexure, Shear



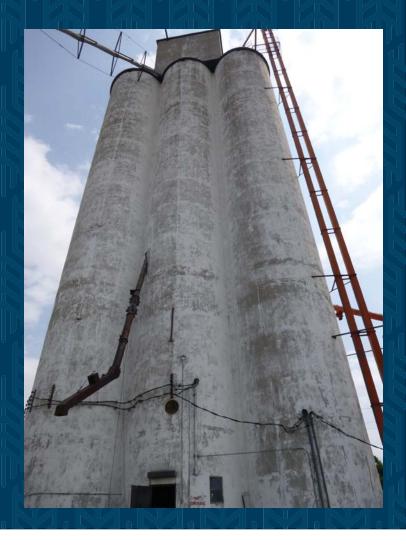


- Design Issues
 - Ignored
 - Assumed Fixed Arch
 - No flexure / bending, no shear



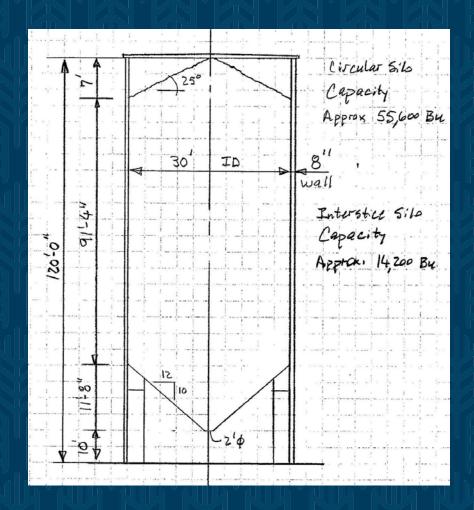


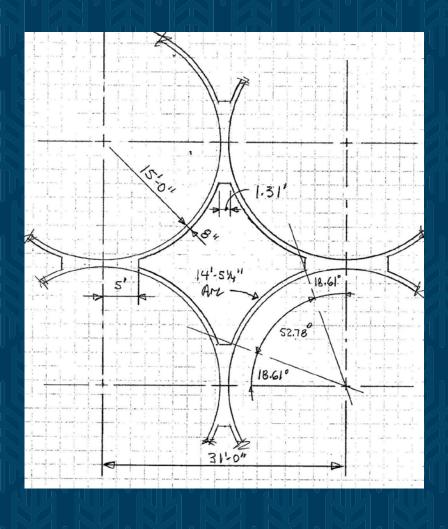
- Examples
 - 30' diameter
 - 40' diameter
 - 50' diameter







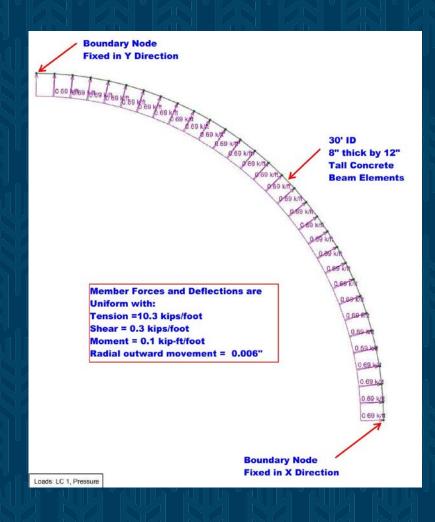


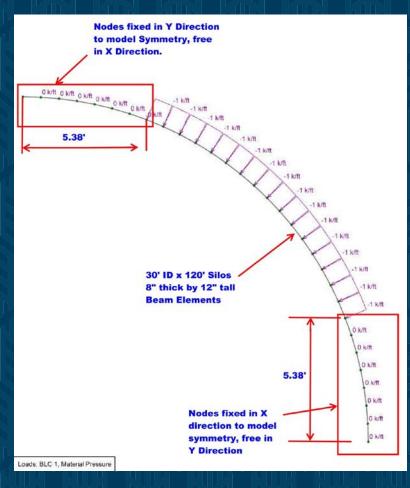






Circ. Silo



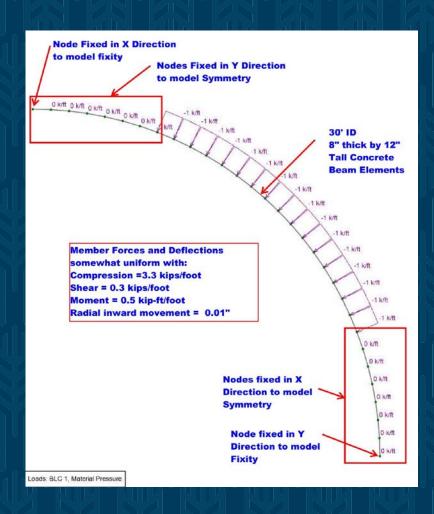


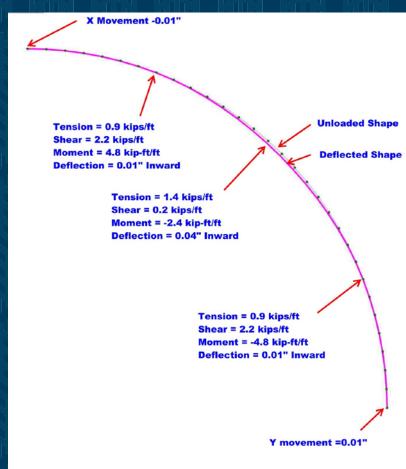
Interst Wall





Fixed Arch



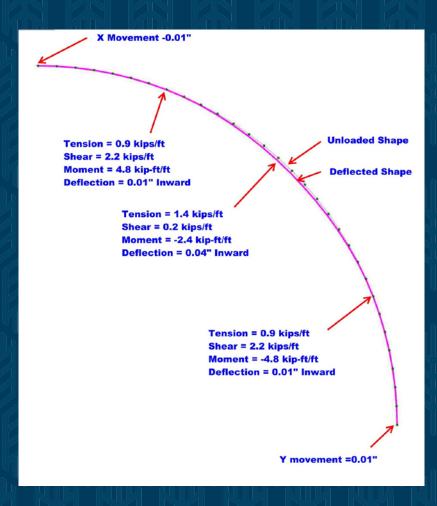


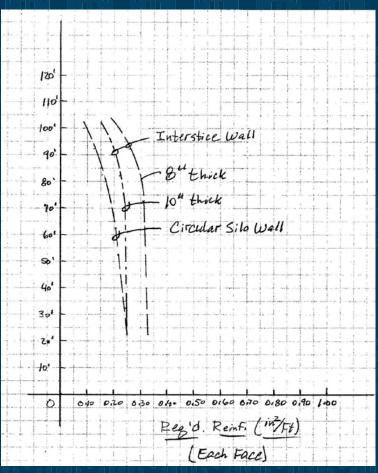
Interst Wall





Minor Movement

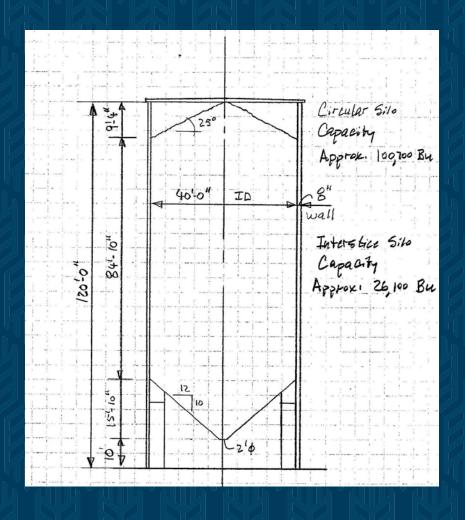


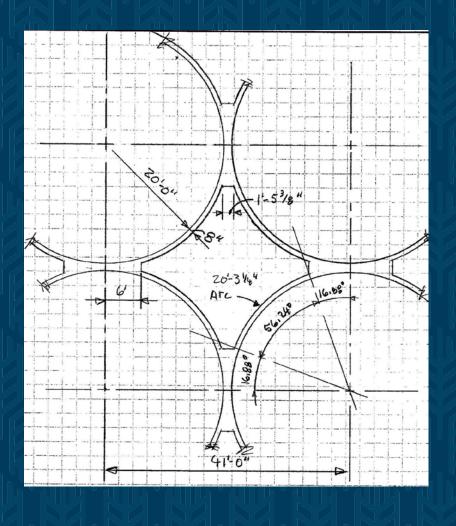


Reinf. Req'd





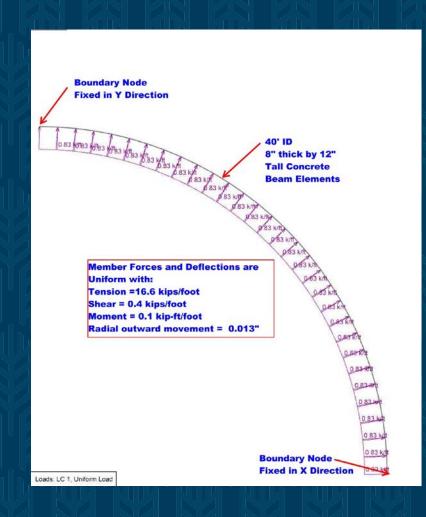


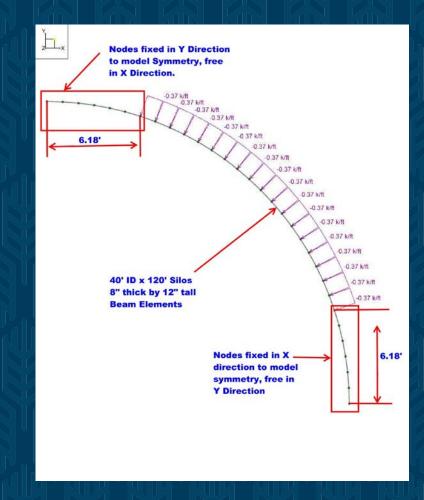






Circ. Silo



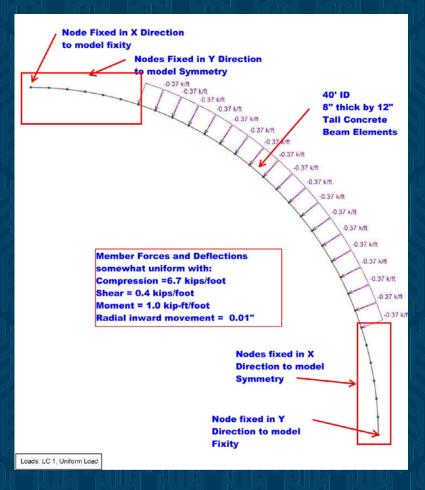


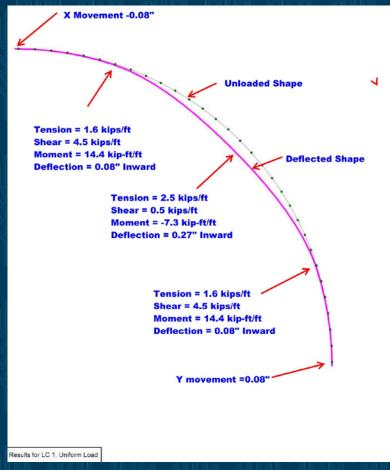
Interst Wall





Fixed Arch



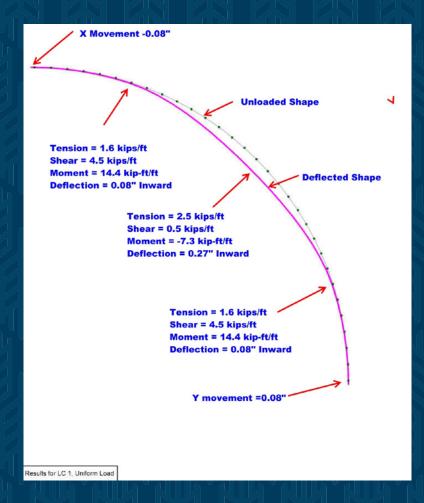


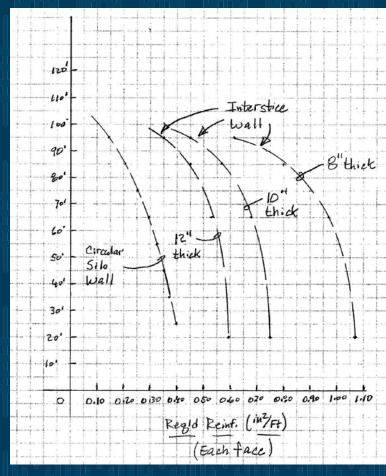
Interst Wall





Minor Movement

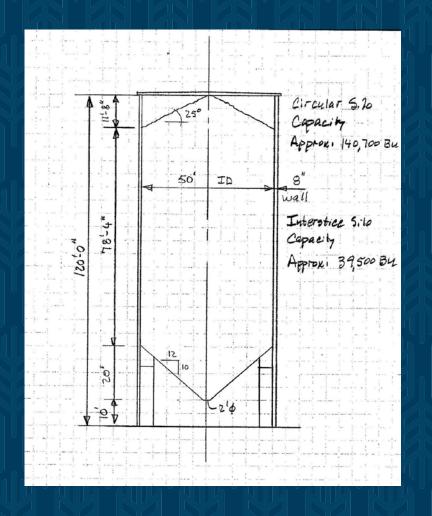


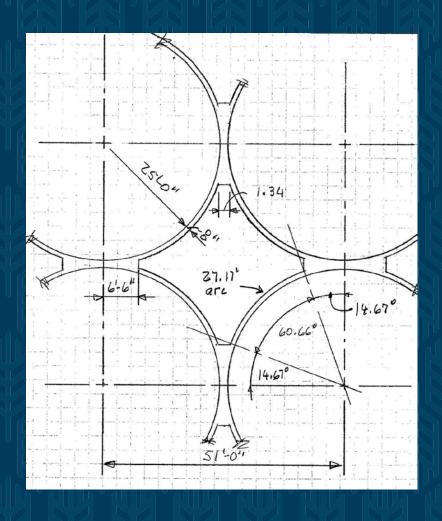


Reinf. Req'd





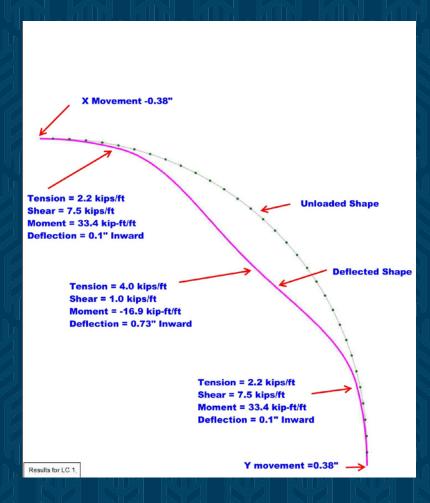


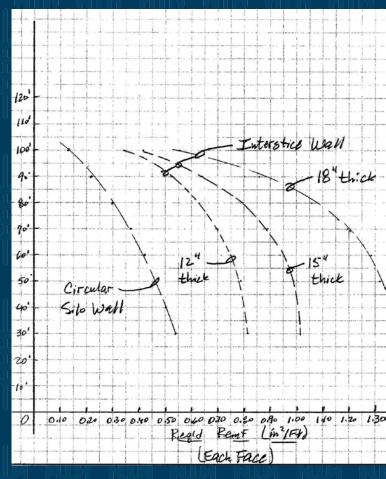






Minor Movement





Reinf. Req'd

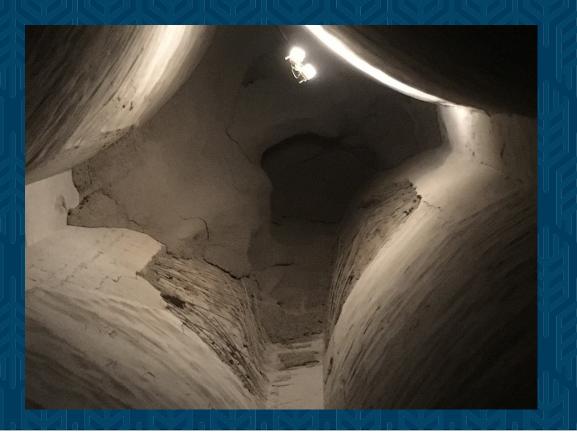


Interstices – Warning Signs Interior cracking Wall Joints



Interstices – Warning Signs

Interior wall failure

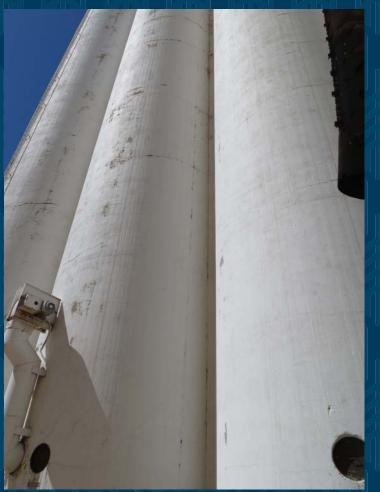






Interstices – Warning Signs

Cracks at common wall







Interstices – Warning Signs

Vertical cracks
 at corner silos









Inspections – Preventative

- Safety
- Stewardship
- Financial
- Planning





- Cursory / in depth
- Interior entry? Or
 - exterior only?
- Experienced engineer?







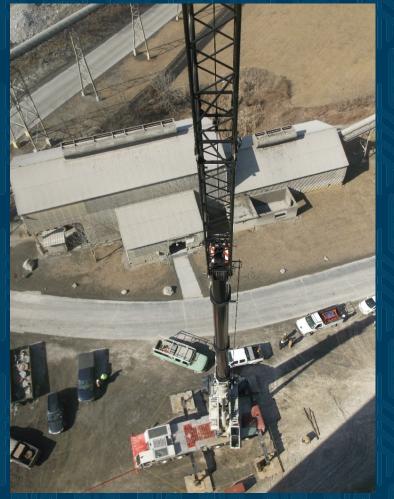


• Cursory — inexpensive, inconclusive?





Exterior only?Interiorunknown





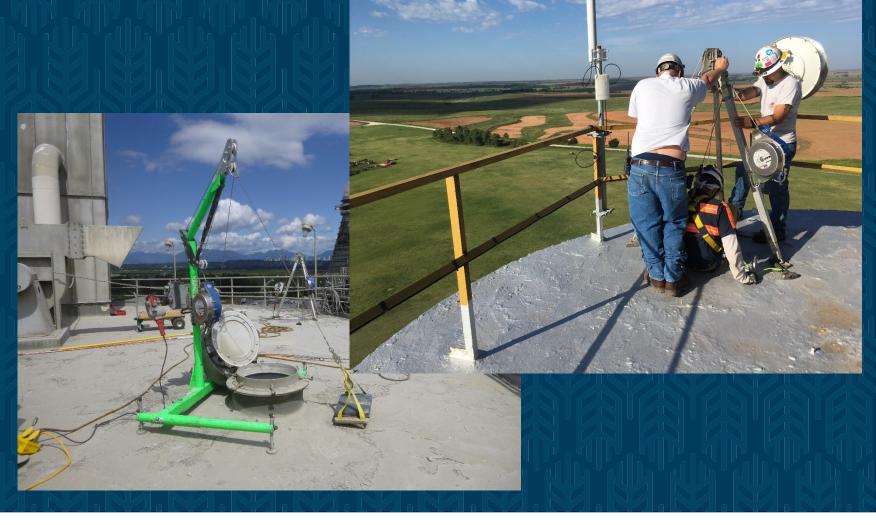


 Remote Camera / Drone - No cleaning, possible shadowing





 Interior access accurate, time consuming, expensive





Barriers to Inspection

- Denial
- Lack of awareness
- Change in Management
- •Cost Inspection vs. Repairs



Summary

- Not all interstices created equal
- Can take years to manifest
- Options for inspection
 - Cost, Accuracy, Effect on Operations
- You can start the process look up!









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